CHANGE A TIRE / TUBE (SPLIT FRAME)

Time: 15 min.

The following steps will describe the proper procedure for changing a damaged tire and/or tube on a split frame (newest style SBU).

Tools:

- Screwdriver for Top Plate Screws
- Electrical tape
- 4mm Hex Driver Tool
- Medium Strength Thread-Locker (Optional)

Do I have the right SBU style?

These steps apply only to the SBU with a split frame. If you have an older style frame please consult the instructional titled, "Change a Tire / Tube (Solid Frame)". The split frame is shown in the photo below on the left.



Remove Hardware

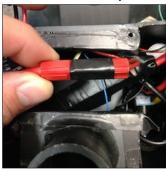
1. Power the SBU OFF and LOCK the SBU.



- 2. Loosen the quick-release clamp and remove seat.
- 3. Remove the 4 Top Plate Screws.

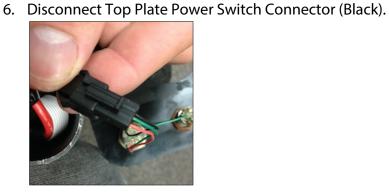
Remove Battery

- 4. Place the SBU firmly on the ground, with the frame secured safely.
- 5. Disconnect Battery Power Connector (Red).

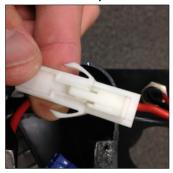


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7. Disconnect Top Plate Charger Port Connector (White).



Disconnect Battery Ground Connector (Black).



Disconnect BMS Signal Connector (Black).



10. Slide Motor cable to the free side.



11. Remove battery by carefully sliding battery out of each side of the frame.

Slightly Separate Motor from Frame

12. Slightly separate the Frame from the Motor. Note that the motor has an "up" position and a "down" position. The wire should be coming out of the shaft in the "up"

position when the SBU is standing. See photo below.





- 13. Place Motor / Wheel on the ground with the cable side facing down.
- 14. Gently separate the shaft from frame to allow room to change out the tire or tube.

Remove Tire and Tube

- 15. Deflate the tire completely.
- 16. Use two tire levers to remove the tire. You can purchase these at your local bike/outdoor store. Ease one lever in under the wheel rim and pry out the edge of the tire. Take great care not to puncture the inner tube if you are only replacing the tire.



Install new Tire and Tube

17. Ease the new partially-inflated tube into the new tire.

18. Checking the direction of the tire's direction, insert the valve in the hole in the rim.



- 19. Use your hands to ease the tire into the rim. Gently use the tire lever if necessary.
- 20. Before inflating, use your thumbs to ease the tire from the rim all around the circumference. Make sure the tire is not pinching any part of the tube against the rim. When you inflate the tube, if it is pinching, it will pop.
- 21. Inflate the tube slowly and carefully at first, all the time checking to make sure the tire is seated evenly on the rim and there is no "pinching".

Reinstall Battery and Electronics

22. Insert new Battery into SBU Frame with Charger Port on the left side of frame.



23. Reconnect Battery Positive Connector (Red). Replace electrical tape around connector.



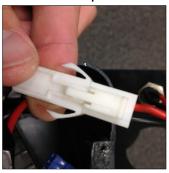
24. Reconnect BMS Signal Connector (Black).



25. Reconnect Top Plate Power Switch Connector (Black).



26. Reconnect Top Plate Charging Port Connector (White).



27. Reconnect the Battery Ground Connector (Black)



Reinstall Hardware

28. Replace the bottom 8 Lower Foot Peg Screws. Be certain the cable side of shaft is on the LEFT side of frame while facing forward direction on Frame.



29. Apply medium strength Thread Lock (Optional).



- 30. Replace the 4 Top Plate Screws.
- 31. Unlock Power Override.



- 32. Press LED Power Button to ensure all connections are tested.
- 33. Replace the seat and clamp it down.